



Technical Bulletin #2

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Terminal Connectors on the Limit Switch Printed Circuit Boards



Sometimes the power lead may not be correctly inserted into the terminal block, resulting in faulty operation of the Di Drive. This can happen when the screws on the terminal block are not turned open far enough to properly open the gates into which the wires fit. The wires will then slide behind the gates and not make good contact.

In the attached picture gates 2,3,7 and 8 are open as they should be. Gates 5 & 6 are not open enough and the wire will slide behind the gates as shown in gate # 1. The wire in gate # 4 is secured properly in the grip of the gates.

This is the first thing to check if the switches are not working properly.

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